



DATA SHEET

B-TECH FORGE 1201**Integral lubricant for hot-pressing
of iron and copper alloys.**

DESCRIPTION	Pigmented anhydrous lubricant, used for the hot-pressing of steel and brass.		
TECHNICAL DETAILS	<i>Physical state:</i> liquid dispers.	<i>Miscibility:</i> not soluble in water,	
	<i>Colour:</i> black	partially miscible in	
	<i>Odour:</i> typical	mineral solvents.	
	<i>Cont. Active :</i> 100% (weight)	<i>Viscosity 20°C</i>	
	<i>Density(20°C):</i> 0.930 g/ml	<i>(Ford Cup Ø8):</i> 60 sec	
CHARACTERISTICS	<ul style="list-style-type: none">✓ High lubricating and releasing power for the hot-pressing operations.✓ Improvement of the plastic deformation to allow a drastic reduction of die wear, extending considerably the useful working life.		
HOW TO USE	 Apply the pure product by brush or plug. If necessary for a better application by automatic spray systems it is possible to heat the product up to 40 °C.		
STORAGE	<ul style="list-style-type: none">⚙️ Avoid protracted storage in direct sunlight or near heating sources. Keep in closed original containers .❄️ Do not freeze.📅 Shelf life: 18 months, in the original containers.		
PACKAGING	 Buckets: 20 Kg Net Drums: 180 kg Net Tanks: 900 kg Net (cube)		
FURTHER INFORMAT.	For information regarding safety, transport and disposal, refer to the Safety Data Sheet of the product.		

The data in this technical information sheet correspond to the properties of the product at the time of the sale and with regard to the specified application. It is on the responsibility of the user to make sure that the product is suitable for the use to which he intends to destinate it.