

(PREVIOUSLY SUPRACO 1000 SERIES)

# **SUPRACUT G**

**Neat Cutting Oil** 

## **DESCRIPTION**

**SUPRACUT G** is a chlorine and sulphur-free range of neat cutting oils designed for standard machining operations on ferrous and non-ferrous metals.

#### **APPLICATIONS**

**SUPRACUT G** range is recommended and widely used in the automotive and mechanical industries for bar-turning operations on brass and mild steels.

**SUPRACUT 30 G et SUPRACUT 45 G** can also be used as a hydraulic oil for the machine tools.

### **ADVANTAGES**

- Non foaming
- Good antiwear properties
- High flash point
- Very good stability

### **TECHNICAL INFORMATION**

TYPICAL CHARACTERISTICS	UNITS	STANDARDS	15 G	20 G	30 G	45 G
Colour	-	ASTM D 1500	0.5	0.5	0.5	1
Specific Gravity at 20°C	-	ISO 12.185	0.861	0.849	0.869	0.880
Viscosity at 40°C	mm²/s	ASTM D 445	15	20	30	45
Copper strip corrosion	-	ASTM D 130	1a	1a	1a	1a
Flash Point	°C	ASTM D 92	165	204	206	230

These characteristics are given only for information and can be updated over-time.

#### **HEALTH & SAFETY**

- Free of organo-chlorinated additives and active sulphur
- Formulated following INRS ND 2356-227-12 recommendations
- Good dermatological behaviour
- Storage in a frost-free and dry place

